

SECTION 083613.13 – ALUMINUM SECTIONAL DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. The Contractor, Subcontractors, and/or suppliers providing goods or services referenced in or related to this Section shall also be bound by the Documents identified in Division 01 Section “Summary”, Paragraph 1.1A, entitled “Related Documents.”

1.2 SUMMARY

- A. Section includes the following:
  - 1. Electrically operated, aluminum sectional doors with glazed panels and remote transmitters.
- B. Related Sections:
  - 1. Division 01 Section “Alternates” for bidding requirements of this Section.
  - 2. Division 05 Section "Metal Fabrications" for miscellaneous steel supports.
  - 3. Division 07 Section “Sectional Doors” for insulated steel sectional doors.
  - 4. Division 26 Sections for electrical service and connections for powered operators and accessories.

1.3 PERFORMANCE REQUIREMENTS

- A. General Performance: Sectional doors shall meet performance requirements specified without failure due to defective manufacture, fabrication, installation, or other defects in construction and without requiring temporary installation of reinforcing components.
- B. Delegated Design: Design sectional doors, including comprehensive engineering analysis by a qualified professional engineer licensed in the Commonwealth of Massachusetts, using performance requirements and design criteria indicated.
- C. Structural Performance: Exterior sectional doors shall withstand the effects of gravity loads, and the following loads and stresses within limits and under conditions indicated according to the Massachusetts State Building Code.
  - 1. Wind Loads: As indicated on Drawings.
    - a. Basic Wind Speed: 100 mph.
    - b. Importance Factor: In accordance with ASCE 7.
    - c. Exposure Category: B.

2. Deflection Limits: Design sectional doors to withstand design wind loads without evidencing permanent deformation or disengagement of door components. Deflection of door in horizontal position (open) shall not exceed 1/120 of the door width.
- D. Air Infiltration: Maximum rate not more than indicated when tested according to ASTM E 283.
  1. Air Infiltration: Maximum rate of 0.058 cfm/sq. ft. at 15 and 25 mph.
- E. Seismic Performance: Sectional doors shall withstand the effects of earthquake motions determined according to ASCE/SEI 7 and the Massachusetts State Building Code.
  1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
- F. Operation Cycles: Provide sectional door components and operators capable of operating for not less than number 100,000 cycles for each door. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.

#### 1.4 SUBMITTALS

- A. Product Data: For each type and size of sectional door and accessory. Include the following:
  1. Construction details, material descriptions, dimensions of individual components, profile door sections, and finishes.
  2. Rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data. Include plans, elevations, sections, details, attachments and relationship to other work.
  1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  2. Wiring Diagrams: For power, signal, and control wiring.
- C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.
  1. Include similar Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
  1. Flat Door Sections: 6 inches square.

- E. Delegated-Design Submittal: For sectional doors indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Detail fabrication and assembly of seismic restraints.
  - 2. Summary of forces and loads on walls and jambs.
- F. Qualification Data: For qualified Installer.
- G. Seismic Qualification Certificates: For sectional doors, accessories, and components, from manufacturer.
- H. Maintenance Data: For sectional doors to include in maintenance manuals.
- I. Warranties: Sample of special warranties.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for both installation and maintenance of units required for this Project.
- B. Source Limitations: Obtain sectional doors from single source from single manufacturer.
  - 1. Obtain operators and controls from sectional door manufacturer.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Standard for Sectional Doors: Fabricate sectional doors to comply with DASMA 102 unless otherwise indicated.

#### 1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including, but not limited to, excessive deflection.
    - b. Faulty operation of hardware.
    - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use; rust through.
    - d. Delamination of exterior or interior facing materials.
  - 2. Warranty Period: 10 years from date of Substantial Completion.
  - 3. Warranty Period for Hardware and spring components: One year from date of Substantial Completion.

- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Warranty Period: 10 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 ALUMINUM DOOR SECTIONS

- A. Construct door sections with extruded-aluminum shapes, complying with ASTM B 221, alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, with wall thickness not less than 0.050 inch for door section 2- inches deep. Fabricate sections with stile and rail dimensions and profiles shown. Join stiles and rails by welding or with concealed, 5/16-inch- minimum diameter, aluminum or nonmagnetic stainless-steel through bolts, full height of door section. Form meeting rails to provide a weathertight-seal joint. Provide reinforcement for hardware attachment.
  - 1. End Stiles: 3-1/8- inches minimum.
  - 2. Center Stiles: 2-5/8- inches minimum.
  - 3. Bottom Rail: 4-3/4- inches.
- B. Full-Vision Panels: Manufacturer's standard, tubular, aluminum-framed section fully glazed with insulated glass set in vinyl, rubber, or neoprene glazing channel and with removable extruded-vinyl or aluminum stops.
  - 1. Heat-Treated Float Glass: ASTM C 1048; Type I; Quality-Q3; Class I (clear) unless otherwise indicated; of kind and condition indicated.
    - a. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
    - b. For uncoated glass, comply with requirements for Condition A.
    - c. For coated vision glass, comply with requirements for Condition C (other coated glass).
  - 2. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190, and complying with other requirements specified.
    - a. Sealing System: Dual seal, with polyisobutylene and silicone primary and secondary.
    - b. Spacer: Manufacturer's standard spacer material and construction.
    - c. Desiccant: Molecular sieve or silica gel, or blend of both.
  - 3. Glass Type: Manufacturer's standard thickness, low-e-coated, clear insulating glass.

## 2.2 TRACKS, SUPPORTS, AND ACCESSORIES

- A. Tracks: Manufacturer's standard, not less than 11 gauge nominal galvanized-steel track system of configuration indicated, sized for door size and weight, designed for lift type indicated and clearances shown on Drawings, and complying with ASTM A 653/A 653M for minimum G60 zinc coating. Provide complete track assembly including brackets, bracing, and reinforcement for rigid support of ball-bearing roller guides for required door type and size. Slot vertical sections of track spaced 2 inches apart for door-drop safety device. Slope tracks at proper angle from vertical or design tracks to ensure tight closure at jambs when door unit is closed.
  - 1. Track Stops: Manufacturer's standard, at the end of each track.
  - 2. Provide center hung doors using 2x2 hanger angle.
  
- B. Track Reinforcement and Supports: Galvanized-steel track reinforcement and support members, complying with ASTM A 36/A 36M and ASTM A 123/A 123M. Secure, reinforce, and support tracks as required for door size and weight to provide strength and rigidity without sag, sway, and vibration during opening and closing of doors.
  - 1. Vertical Track Assembly: Track with continuous reinforcing angle attached to track and attached to wall with jamb brackets.
  - 2. Horizontal Track Assembly: Track with continuous reinforcing angle attached to track and supported at points from curve in track to end of track by laterally braced attachments to overhead structural members.
  
- C. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets fitted to bottom and top of sectional door as follows:
  - 1. Top section: Provide a continuous length EPDM rubber sealing strip.
  - 2. Bottom section: Provide a continuous aluminum retainer and a U-shaped, 3-inch gray vinyl seal.

## 2.3 HARDWARE

- A. General: Provide heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless-steel, or other corrosion-resistant fasteners, to suit door type.
  
- B. Hinges: Heavy-duty, galvanized-steel hinges of not less than 11 gauge nominal un-coated thickness at each end stile and at each intermediate stile, according to manufacturer's written recommendations for door size. Attach hinges to door sections through stiles and rails with bolts and lock nuts or lock washers and nuts. Use rivets or self-tapping fasteners where access to nuts is not possible.
  
- C. Rollers: Heavy-duty rollers with steel ball-bearings in case-hardened steel races, mounted with varying projections to suit slope of track. Extend roller shaft through both hinges where double hinges are required. Provide 3-inch- diameter roller tires for 3-inch- wide track, and (10) hardened steel ball bearings.

## 2.4 COUNTERBALANCE MECHANISM

- A. Torsion Spring: Counterbalance mechanism consisting of adjustable-tension torsion springs fabricated from steel-spring wire complying with ASTM A 229/A 229M, mounted on torsion shaft made of steel tube or solid steel. Provide springs designed for number of operation cycles indicated.
- B. Cable Drums and Shaft for Doors: Cast-aluminum or gray-iron casting cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft. Provide one additional midpoint bracket for shafts up to 16 feet long and two additional brackets at one-third points to support shafts more than 16 feet long unless closer spacing is recommended by door manufacturer.
- C. Cables: Galvanized-steel lifting cables with cable safety factor of at least 5 to 1.
- D. Cable Safety Device: Include a spring-loaded steel or spring-loaded bronze cam mounted to bottom door roller assembly on each side and designed to automatically stop door if either lifting cable breaks.
- E. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
- F. Provide a spring bumper at each horizontal track to cushion door at end of opening operation.

## 2.5 ELECTRIC DOOR OPERATORS

- A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and "operation cycles" requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, remote-control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
  - 1. Comply with NFPA 70.
  - 2. Provide control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6; with NFPA 70, Class 2 control circuit, maximum 24-V ac or dc.
- B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.
- C. Door-Operator Type: Unit consisting of electric motor, gears, pulleys, belts, sprockets, chains, and controls needed to operate door and meet required usage classification.
  - 1. Trolley: Trolley operator mounted to ceiling above and to rear of door in raised position and directly connected to door with drawbar.
  - 2. Furnish V-belt drive from motor to full ball bearing power train with additional reduction by chain and sprockets. Power train shaft minimum  $\frac{3}{4}$ -inch diameter.
  - 3. Roller Chain Drive: Door driven by roller chain drive at 6" to 12" per second.

4. Provide adjustable friction clutch to protect door and operator if door movement is obstructed.
- D. Electric Motors: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements.
1. Electrical Characteristics:
    - a. Phase: Three phase.
    - b. Volts: 208 V.
    - c. Hertz: 60.
  2. Motor Type and Controller: Reversible motor and controller (disconnect switch) for motor exposure indicated.
  3. Motor Size: Minimum size as indicated (1/2 HP). If not indicated, large enough to start, accelerate, and operate door in either direction from any position, at a speed not less than 8 in./sec. and not more than 12 in./sec., without exceeding nameplate ratings or service factor.
  4. Operating Controls, Controllers (Disconnect Switches), Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
  5. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
  6. Use adjustable motor-mounting bases for belt-driven operators.
  7. Provide manual reset for overload protection.
- E. Limit Switches: Equip each motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
- F. Obstruction Detection Device: Equip motorized door with indicated external automatic safety sensor capable of protecting full width of door opening. Activation of device immediately stops and reverses downward door travel.
1. Photoelectric Sensor: Manufacturer's standard system designed to detect an obstruction in door opening without contact between door and obstruction.
    - a. Self-Monitoring Type: Designed to interface with door operator control circuit to detect damage to or disconnection of sensor device. When self-monitoring feature is activated, door closes only with sustained pressure on close button.
  2. Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.
    - a. Self-Monitoring Type: Four-wire configured device designed to interface with door-operator control circuit to detect damage to or disconnection of sensor edge.
- G. Remote-Control Station: Provide momentary-contact, three-button control station with push-button controls labeled "Open," "Close," and "Stop" at each door.

1. Interior units, full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
2. Provide long distance control wiring, 24 volt.
3. Provide push button control station wired to allow door to fully open and then close to within one foot of the floor for five minutes and then close completely. Provide an override to allow door to close completely.
4. Provide individual receivers to operate each door.

a. Provide six (6) four-channel, four button transmitters to operate doors.

H. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation with manual chain hoist.

1. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 25-lbf force for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.

I. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.

J. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.

## 2.6 DOOR ASSEMBLY

A. Full-Vision Aluminum Door: Sectional door formed with hinged sections.

1. Basis of Design Product: Subject to compliance with requirements, provide **Raynor; AlumaView Optima** or comparable product by the following:

- a. Overhead Door Corporation; 521 Series.
- b. Wayne-Dalton; Model 452.

B. Aluminum Sections: Full vision.

C. Track Configuration: Standard-lift.

D. Weatherseals: Fitted to bottom and top and around entire perimeter of door.

E. Door Finish:

1. Aluminum Finish: Powder coat.
2. Color: As selected by Architect from manufacturer's full range of powder coat colors.

## 2.7 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.8 ALUMINUM FINISHES

- A. Powder-Coat Finish: AAMA 2605. Comply with coating manufacturer's written instructions for cleaning, conversion coating, application, and baking.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected. Commencement of work indicates acceptance of substrates.

### 3.2 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
  - 1. Completely remove from all components, bar code and shipping labels. Clean all residues from tags and stickers.
- B. Tracks:
  - 1. Fasten vertical track assembly to opening jambs and framing, spaced not more than 24 inches apart.
  - 2. Hang horizontal track assembly from structural overhead framing with angles or channel hangers attached to framing by welding or bolting, or both. Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment.
  - 3. Repair galvanized coating on tracks according to ASTM A 780.

### 3.3 STARTUP SERVICES

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.
  - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

### 3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust doors and seals to provide weathertight fit around entire perimeter.
- D. Align and adjust motors, pulleys, belts, sprockets, chains, and controls according to manufacturer's written instructions.
- E. Protect sectional doors from damage during construction operations during remainder of construction period.
  - 1. Replace door panels and accessories that may have been damaged during construction period.
- F. Clean surfaces immediately after installation. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- G. Clean glass immediately after installation. Comply with manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.
- H. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- I. Touch-up Painting: Immediately after welding galvanized materials, clean welds and abraded galvanized surfaces and repair galvanizing to comply with ASTM A 780.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain sectional doors.

END OF SECTION 083613.13